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Texas City refinery explosion issues including "broken alarms, thinned pipe, chunks of concrete falling, bolts dropping, cigarettes falling 60 feet (18 m) and staff being overcome. On March 23, 2005, a hydrocarbon vapor cloud ignited and violently exploded at the isomerization process unit of the BP-owned oil refinery in Texas City, Texas. When including settlements (\$2.1 billion), costs of repairs, deferred production, and fines, the explosion is the world's costliest refinery accident. All the fatalities were contractors working out of temporary buildings located close to the unit to support turnaround activities. It resulted in the killing of 15 workers, 180 injuries and severe damage to the refinery. Property loss was \$200 million (\$322 million in 2024) a5427b67ac

The explosive vapor cloud came from raffinate liquids overflowing from the top of a blowdown stack. The source of ignition was probably a running vehicle engine. The release of liquid followed the automatic opening... a5427b67ac

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